Maintenance and Warranty

All our ducting&diffusers are made from high quality and highly resistant materials without natural fibre additives. The material used is specified within the technical description of your order. Diffusers/ducting made of fabrics PMS, PMI, PLS, PLI, NMS, NMI, NLI, NLS, NMR, NLW can be washed as normal in a common/industrial washing machine. Diffusers/ducting made of NMF, NHE, and NLF materials must be washed by hand. If the diffuser/ducting is equipped with tyres, arcs or tensioning systems, these fixed components need to be taken out before washing.

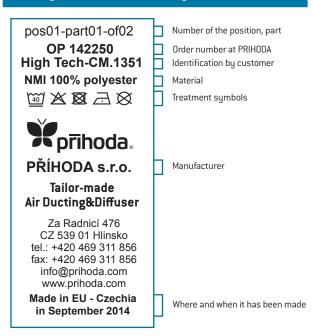
Washing Procedure:

- 1. Very dusty diffusers clean first by means of vacuum cleaner (pressurized air, soft brush).
- 2. Wash in washing machine with industrial washing detergents (dosing as per supplier recommendation), at 40 °C, we recommend spinning at 400 rpm and intensive rinsing. According to the contamination level cycle of washing can be repeated or a stronger detergent used.

Use an adequate detergent for hand washing. The diffusers, which are not machine washable, can be usually effectively cleaned by vacuum cleaner, floor cloth or water stream.

- 3. Add disinfection into the wash if required at the place of installation. The chemicals of the disinfection must not affect the fabric (see the washing symbols), detergents dosing as per supplier's recommendation.
- 4. Dry the diffusers well after washing and install. The air passing through the diffuser can be used to dry the fabric.

Any maintenance must strictly follow the washing label symbols sewn into every section.



Legend for symbols		
40	Machine wash at max. temperature of 40°C, normal mechanical action, normal rinse, normal spin cycle.	
40	Light mechanical action, rinse at falling temperature, light spin, gentle machine wash, max. temperature 40°C.	
	Hand wash only, do not machine wash, max. temperature 40°C, handle gently.	
*	Do not bleach product.	
<u></u>	Product may be dried in rotary drum drier at reduced drying temperature.	
Ø	Do not dry the product in a rotary drum drier.	
æ	Iron at a max. temperature of 110°C, use caution when steam ironing.	
×	Do not iron product; steaming and steam processing is prohibited.	
\boxtimes	Do not dry clean product, do not remove spots using organic solvents.	
P	The product is safe to dry clean using perchlorethylene and all solvents specified under the symbol F.	

Warranty Period			
10 year	fabrics PMS/NMS/PMI/PMIre/NMI/NMR		
2 year	membrane diffuser, servomotors, fabrics NMF/NLF/NHE/ NMT		
2 year (max. 50 washing cycles)	fabrics PLS/NLS/PLI/NLI/NLW		
12 months	All other items not mentioned above, unwoven accessories (zips, hooks, etc), printing, assembly and accessories		

The warranty period is deemed to start on the day of sale. For warranty to be valid all installation and maintenance instructions must be followed, in addition to good practice for the maintenance of the supply air units. Additionally, supply air must be filtered to at least EU3 and the ducts washed or cleaned every 12 months. Chemicals used which may have an adverse affect on the material or ancilleries will invalidate the warranty. Dripping water can be coloured by the fabric colour.

Special conditions for printed diffusers.

- 1. Ambient Temperature within the range $+10^{\circ}$ C to $+40^{\circ}$ C.
- 2. Do not iron.

